

for Emergency Applications





#### Stacker Crane Shock Absorbers ESCS-38 to 63

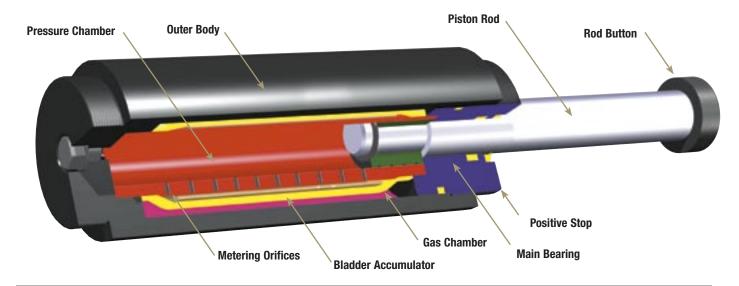
Enertrols Stacker Crane Shock Absorbers (ESCS Series) are designed primarily for emergency applications to improve the performance and safe operation of equipment such as automated storage and retrieval systems. During normal operation, the shock absorbers are required to provide only minimal resistance, but are designed to function under full load conditions when necessary. In an emergency condition, when the velocity of the system carriage is greater than normal, the ESCS shock absorber responds to protect the installation by providing controlled deceleration.

In the normal ready condition the piston rod is fully extended. When the impacting load strikes the absorber, the hydraulic oil behind the piston is forced out through a series of metering orifices. The number of metering orifices in action reduces proportionally through the stroke and the load velocity is thereby smoothly reduced to zero. The internal pressure and thus the reaction force remains constant throughout the entire stroke length. The displaced oil is stored in the bladder accumulator. The integrated gas chamber, containing low pressure nitrogen, provides the return force to reset the rod to its extended position and functions as an accumulator for the hydraulic oil displaced during operation.

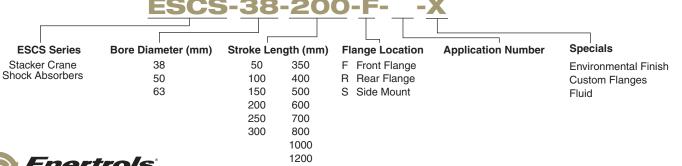
Applications include: automated storage and retrieval systems, automotive manufacturing and production equipment, theme park rides, and small overhead cranes.



#### Stacker Crane Shock Absorbers ESCS-38 to 63



# **Ordering Information**

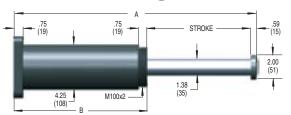




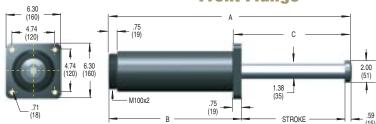
# **Stacker Crane Shock Absorbers ESCS-38**



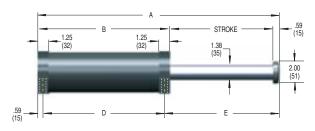
# **Rear Flange**

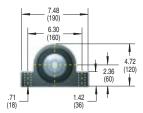


#### **Front Flange**



## **Side Mount**





# **Dimensions** in inches (millimeters)

									111 11101103 (1111111	motors
Model	Stroke	A	В	С	D	E	E <sub>3</sub> Energy per Cycle in lbs (kNm)	We Effective Weight Range Ibs (kg)	Shipping Ibs (k F&R	
ESCS-38-50	1.97	10.63	8.07	3.31	6.89	3.15	32,000	750-19,600	27.3	29.1
	(50)	(270)	(205)	(84)	(175)	(80)	(3.6)	(340-8,900)	(12.4)	(13.2)
ESCS-38-100	3.94	14.57	10.04	5.28	8.77	5.21	64,000	1,500-39,200	32.0	33.8
	(100)	(370)	(255)	(134)	(225)	(132)	(7.2)	(680-17,800)	(14.5)	(15.4)
ESCS-38-150	5.91	18.50	12.01	7.24	10.83	7.08	96,000	2,250-58,900	35.9	37.8
	(150)	(470)	(305)	(184)	(275)	(180)	(10.8)	(1,020-26,700)	(16.3)	(17.1)
ESCS-38-200	7.87	22.44	13.98	9.21	12.80	9.05	127,000	3,000-78,500	39.9	41.7
	(200)	(570)	(355)	(234)	(325)	(230)	(14.4)	(1,360-35,600)	(18.1)	(18.9)
ESCS-38-250	9.84	26.38	15.94	11.18	14.77	11.02	159,000	3,750-97,900	43.8	45.6
	(250)	(670)	(405)	(284)	(375)	(280)	(18.0)	(1,700-44,400)	(19.9)	(20.7)
ESCS-38-300	11.81	30.91	18.50	13.15	17.33	12.99	191,000	4,500-117,500	48.9	50.7
	(300)	(785)	(470)	(334)	(440)	(330)	(21.6)	(2,040-53,300)	(22.2)	(23.0)
ESCS-38-350	13.78	34.84	20.47	15.12	19.29	14.96	223,000	5,250-137,100	52.8	54.6
	(350)	(885)	(520)	(384)	(490)	(380)	(25.2)	(2,380-62,200)	(23.9)	(24.8)
ESCS-38-400	15.75	39.37	23.03	17.09	21.85	16.93	255,000	6,000-156,700	57.9	59.7
	(400)	(1,000)	(585)	(434)	(555)	(430)	(28.8)	(2,720-711,000)	(26.2)	(27.1)
ESCS-38-500	19.69	47.83	27.56	21.02	26.38	20.56	319,000	7,500-196,000	66.9	68.7
	(500)	(1,215)	(700)	(534)	(670)	(530)	(36.0)	(3,400-88,900)	(30.3)	(31.2)
ESCS-38-600	23.62	56.30	32.09	24.96	30.91	24.80	382,000	8,990-235,200	75.9	77.7
	(600)	(1,430)	(815)	(634)	(785)	(630)	(43.2)	(4,080-106,700)	(34.4)	(35.3)
ESCS-38-700	27.56	64.76	36.61	28.90	35.43	28.74	446,000	10,490-274,300	84.9	86.7
	(700)	(1,645)	(930)	(734)	(900)	(730)	(50.4)	(4,760-124,400)	(38.5)	(39.3)
ESCS-38-800	31.50	73.23	41.14	32.83	39.97	32.67	510,000	11,990-313,500	93.9	95.7
	(800)	(1,860)	(1,045)	(834)	(1,015)	(830)	(57.6)	(5,440-142,200)	(42.6)	(43.4)

## **Technical Data**

Maximum force: 18,000 lbs (80 kN)

Impact velocity range: 3-15 ft/sec (0.9 to 4.6 m/s)

Minimum return force: 45 lbs. (0.2 kN)

Operating temperature: 10° to 150°F (-12°C to 66°C)

(Consult factory for optional ranges).

Oil type: ATF

Custom environmental protection options of paint, plating, rod bellows, etc. are available. Consult factory for your

Note: Buttons are standard on all stacker crane shock absorbers.

Note: An integral mechanical stop is built into the front of all units.

All stacker crane shock absorbers have special orifice designs and must be sized per application.

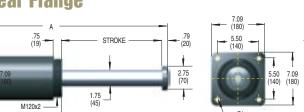
Note: All dimensions and tolerance values listed in this catalog are nominal and subject to change without prior notice.



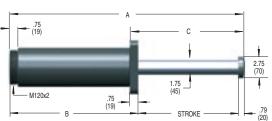


#### **Stacker Crane Shock Absorbers ESCS-50**

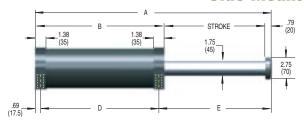
# **Rear Flange**

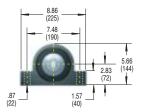


# **Front Flange**



#### **Side Mount**





# **Nimensions** in inches (millimeters)

5.12 (130)

DIIIIGII3101	1111111	ches (millir	neters)							
Model	Stroke	A	В	С	D	E	E <sub>3</sub> Energy per Cycle in lbs (kNm)	We Effective Weight Range Ibs (kg)	Shipping Ibs ( F&R	
ESCS-50-100	3.94	15.35	10.63	5.47	9.25	5.41	124,000	2,950-172,000	48.1	51.3
	(100)	(390)	(270)	(139)	(235)	(138)	(14)	(1,340-78,000)	(21.8)	(23.3)
ESCS-50-150	5.91	19.29	12.60	7.44	11.22	7.38	186,000	4,430-258,000	53.7	57.0
	(150)	(490)	(320)	(189)	(285)	(188)	(21)	(2,010-117,000)	(24.4)	(25.8)
ESCS-50-200	7.87	23.23	14.57	9.41	13.19	9.35	248,000	5,910-344,000	59.1	62.3
	(200)	(590)	(370)	(239)	(335)	(238)	(28)	(2,680-156,000)	(26.8)	(28.3)
ESCS-50-250	9.84	27.17	16.54	11.38	15.16	11.32	310,000	7,390-428,000	64.9	68.1
	(250)	(690)	(420)	(289)	(385)	(288)	(35)	(3,350-194,000)	(29.4)	(30.9)
ESCS-50-300	11.81	31.69	19.09	13.35	17.71	13.29	372,000	8,860-514,000	71.6	74.9
	(300)	(805)	(485)	(339)	(450)	(338)	(42)	(4,020-233,000)	(32.5)	(34.0)
ESCS-50-350	13.78	35.63	21.06	15.31	19.69	15.25	434,000	10,340-600,000	77.2	80.4
	(350)	(905)	(535)	(389)	(500)	(387)	(49)	(4,690-272,000)	(35.0)	(36.5)
ESCS-50-400	15.75	40.16	23.62	17.28	22.25	17.22	496,000	11,820-686,000	84.2	87.5
	(400)	(1,020)	(600)	(439)	(565)	(438)	(56)	(5,360-311,000)	(38.2)	(39.7)
ESCS-50-500	19.69	48.62	28.15	21.22	26.77	21.16	620,000	14,750-858,000	96.8	100.1
	(500)	(1,235)	(715)	(539)	(680)	(538)	(70)	(6,690-389,000)	(43.9)	(45.4)
ESCS-50-600	23.62	57.09	32.68	25.16	31.30	25.10	743,000	17,700-1,030,000	109.4	112.7
	(600)	(1,450)	(830)	(639)	(795)	(638)	(84)	(8,030-467,000)	(49.6)	(51.1)
ESCS-50-700	27.56	65.55	37.20	29.09	35.83	29.03	867,000	20,660-1,199,000	122.0	125.2
	(700)	(1,665)	(945)	(739)	(910)	(737)	(98)	(9,370-544,000)	(55.3)	(56.8)
ESCS-50-800	31.50	74.02	41.73	33.03	40.36	32.97	991,000	23,590-1,371,000	134.6	137.8
	(800)	(1,880)	(1,060)	(839)	(1,025)	(838)	(112)	(10,700-622,000)	(61.0)	(62.5)
ESCS-50-1000	39.37	90.94	50.79	40.91	49.40	40.85	1,239,000	29,540-1,715,000	159.7	163.0
	(1,000)	(2,310)	(1,290)	(1,039)	(1,255)	(1,038)	(140)	(13,400-778,000)	(72.4)	(73.9)

# **Technical Data**

Maximum force: 36,000 lbs (160 kN)

Impact velocity range: 2-15 ft/sec (0.6 to 4.6 m/s)

Minimum return force: 72 lbs. (0.3 kN)

Operating temperature: 10° to 150°F (-12°C to 66°C)

(Consult factory for optional ranges).

Oil type: ATF

Custom environmental protection options of paint, plating, rod bellows, etc. are available. Consult factory for your specific needs.

Note: Buttons are standard on all stacker crane shock absorbers.

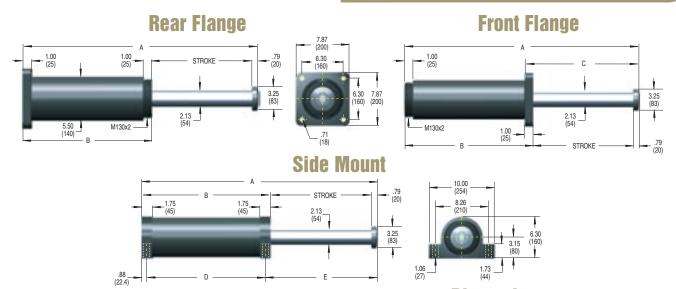
Note: An integral mechanical stop is built into the front of all

All stacker crane shock absorbers have special orifice designs and must be sized per application.



# **Stacker Crane Shock Absorbers ESCS-63**





**Dimensions** in inches (millimeters)

							-	We		
Model	Stroke	A	В	С	D	E	E <sub>3</sub> Energy per Cycle in Ibs (kNm)	We Effective Weight Range Ibs (kg)	Shipping lbs ( F&R	
ESCS-63-100	3.94	15.94	11.22	5.71	9.47	5.59	159,000	3,750-317,000	62.8	71.2
	(100)	(405)	(285)	(145)	(241)	(142)	(18)	(1,700-144,000)	(28.5)	(32.3)
ESCS-63-150	5.91	19.88	13.19	7.68	11.44	7.56	239,000	5,620-476,000	69.6	78.0
	(150)	(505)	(335)	(195)	(291)	(192)	(27)	(2,550-216,000)	(31.6)	(35.4)
ESCS-63-200	7.87	23.82	15.16	9.65	13.41	9.53	319,000	7,500-635,000	76.4	84.7
	(200)	(605)	(385)	(245)	(341)	(242)	(36)	(3,400-288,000)	(34.6)	(38.4)
ESCS-63-250	9.84	27.76	17.13	11.61	15.39	11.49	398,000	9,370-794,000	83.2	91.6
	(250)	(705)	(435)	(295)	(391)	(292)	(45)	(4,250-360,000)	(37.7)	(41.5)
ESCS-63-300	11.81	31.69	19.09	13.58	17.35	13.46	478,000	11,240-952,000	90.0	98.3
	(300)	(805)	(485)	(345)	(441)	(342)	(54)	(5,100-432,000)	(40.8)	(44.6)
ESCS-63-350	13.78	36.42	21.85	15.55	20.11	15.43	558,000	13,120-1,111,000	99.3	107.7
	(350)	(925)	(555)	(395)	(511)	(392)	(63)	(5,950-504,000)	(45.1)	(48.9)
ESCS-63-400	15.75	40.35	23.82	17.52	22.01	17.40	637,000	15,010-1,270,000	106.1	114.5
	(400)	(1,025)	(605)	(445)	(561)	(442)	(72)	(6,810-576,000)	(48.1)	(51.9)
ESCS-63-500	19.69	49.02	28.54	21.46	26.80	21.34	797,000	18,760-1,587,000	122.3	130.7
	(500)	(1,245)	(725)	(545)	(681)	(542)	(90)	(8,510-720,000)	(55.5)	(59.3)
ESCS-63-600	23.62	56.89	32.48	25.39	30.74	25.30	956,000	22,510-1,905,000	135.9	144.2
	(600)	(1,445)	(825)	(645)	(781)	(642)	(108)	(10,210-864,000)	(61.6)	(65.4)
ESCS-63-700	27.56	65.55	37.20	29.33	35.46	29.21	1,115,000	26,260-2,222,000	152.0	160.4
	(700)	(1,665)	(945)	(745)	(901)	(746)	(126)	(11,910-1,008,000)	(69.0)	(72.8)
ESCS-63-800	31.50	73.43	41.14	33.27	39.40	33.15	1,275,000	29,980-2,540,000	165.6	174.0
	(800)	(1,865)	(1,045)	(845)	(1,001)	(842)	(144)	(13,600-1,152,000)	(75.1)	(78.9)
ESCS-63-1000	39.37	89.96	49.80	41.14	48.06	41.02	1,593,000	37,480-3,175,000	195.4	203.7
	(1,000)	(2,285)	(1,265)	(1,045)	(1,221)	(1,042)	(180)	(17,000-1,440,000)	(88.6)	(92.4)
ESCS-63-1200	47.24	106.50	58.46	49.02	56.72	48.90	1,912,000	44,970-3,810,000	225.1	233.5
	(1,200)	(2,705)	(1,485)	(1,245)	(1,441)	(1,242)	(216)	(20,400-1,728,000)	(102.1)	(105.9)

#### **Technical Data**

**Maximum force:** 47,200 lbs (210 kN)

Impact velocity range: 1.6-15 ft/sec (0.5 to 4.6 m/s)

Minimum return force: 106 lbs. (0.5 kN)

Operating temperature: 10° to 150°F (-12°C to 66°C)

(Consult factory for optional ranges).

Oil type: ATF

Custom environmental protection options of paint, plating, rod bellows, etc. are available. Consult factory for your

specific needs.

Note: Buttons are standard on all stacker crane shock absorbers.

Note: An integral mechanical stop is built into the front of all units.

All stacker crane shock absorbers have special orifice designs and must be sized per application.

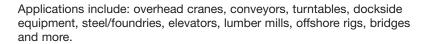




# **Industrial Crane Bumper Shocks ECB-63 to 160**

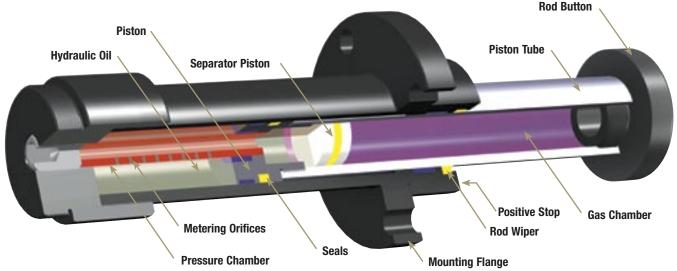
**Enertrols ECB Series Heavy Industrial Shock Absorbers** are designed for emergency deceleration and improved performance of large industrial equipment. During normal operation at low velocity, the shock absorbers provide minimal pneumatic resistance. In an emergency or high velocity condition, the shock absorbers respond hydraulically to protect the installation from damaging reaction forces by providing controlled deceleration.

Enertrols Crane and Heavy Industrial Shock Absorbers are self-contained devices which utilize multiple orifices to provide controlled linear deceleration while minimizing reaction forces. In the ready and normal position, the piston rod is extended. When the impact load strikes the shock absorber, hydraulic fluid is displaced by a piston through the orifices in the metering tube. As the shock absorber continues through the stroke, the orifices are progressively closed and the velocity is reduced while the kinetic energy is converted to thermal energy. As a result, the load is brought to rest without the high recoil forces and low efficiencies associated with helical springs and rubber bumpers. The displaced oil passes into a gas pressurized piston accumulator located within the piston rod. By controlling the flow of the fluid, the rod is smoothly returned to the extended and ready position for the next cycle.





# **Industrial Crane Bumper Shocks ECB-63 to 160**



# **Ordering Information**

# ECB-63-100-F-B- -X

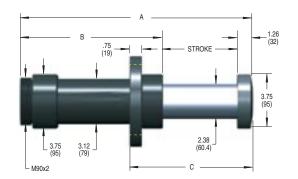
ECB Series	Bore Diameter (mm)	Stroke Le	ngth (mm)	Flange Location		Crane Button and	Application	Specials
Industrial Crane Bumper Shock	63 100 160	100 200 300 400	500 600 800	F Front Flange R Rear Flange	В	Safety Cable Standard with Button Optional Larger Button (includes safety cable)	Number	Environmental Finish Custom Flanges Fluid



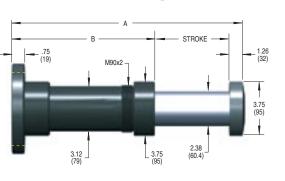
# **Industrial Crane Bumper Shocks ECB-63**

# 6

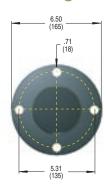
# **Front Flange**



## **Rear Flange**



# **Flange**



# **Dimensions** in inches (millimeters)

Model	Stroke	A	В	С	Rod Retu lbs (l Fully Out		E <sub>3</sub> Energy per Cycle in Ibs (kNm)	We Effective Weight Range Ibs. (kg)	Shipping Weight lbs (kg)
ECB-63-100	3.94	16.54	11.34	7.56	344	3,669	141,600	3,330-282,000	28.0
	(100)	(420)	(288)	(192)	(1.5)	(16.3)	(16)	(1,510-128,000)	(12.7)
ECB-63-200	7.87	27.56	18.43	11.50	344	4,815	283,200	6,660-564,000	36.8
	(200)	(700)	(468)	(292)	(1.5)	(21.4)	(32)	(3,020-256,000)	(16.7)
ECB-63-300	11.81	38.58	25.51	15.43	344	5,393	424,800	10,010-847,000	45.8
	(300)	(980)	(648)	(392)	(1.5)	(24.0)	(48)	(4,540-384,000)	(20.8)
ECB-63-400	15.75	49.61	32.60	19.37	344	5,720	566,400	13,340-1,129,000	54.6
	(400)	(1,260)	(828)	(492)	(1.5)	(25.4)	(64)	(6,050-512,000)	(24.8)
ECB-63-500	19.69	60.63	39.69	23.31	344	5,949	708,000	16,670-1,411,000	63.5
	(500)	(1,540)	(1,008)	(592)	(1.5)	(26.5)	(80)	(7,560-640,000)	(28.8)

# **Technical Data**

Maximum force: 42,000 lbs. (187 kN)

Impact velocity range: 1.6-15 ft/sec (0.5 to 4.6 m/s)

Minimum return force: 106 lbs. (0.5kN)

Operating temperature: 10° to 150°F (-12°C to 66°C)

(Consult factory for optional ranges).

Oil type: ATF

Note: An integral mechanical stop is built into the front of all units.

Note: Buttons are standard on all industrial crane bumper shock absorbers. Safety cable is optional.

Custom environmental protection options of paint, plating, rod bellows, etc. are available.

Consult factory for your specific needs.

All crane bumper shock absorbers have special orifice designs and must be sized per application.

Enertrols crane bumper shock absorbers are designed to AISE standards.

# **Optional Larger Button**

(Optional larger button includes safety cable)

Diameter Z	ECB-63	ECB-100	ECB-160
inch	5.00	7.00	9.00
(mm)	(127)	(178)	(229)





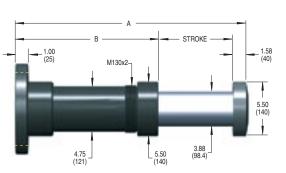


# **Industrial Crane Bumper Shocks ECB-100**

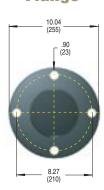
#### **Front Flange**

# A -1.58 (40) | STROKE | STROK

# **Rear Flange**



#### **Flange**



# **Dimensions** in inches (millimeters)

Model	Stroke	A	В	С	Rod Retur Ibs (I Fully Out		E <sub>3</sub> Energy per Cycle in lbs (kNm)	We Effective Weight Range Ibs (kg)	Shipping Weight lbs (kg)
ECB-100-200	7.87	28.94	19.49	12.60	880	8,850	708,000	16,670-1,411,000	93.7
	(200)	(735)	(495)	(320)	(3.9)	(39.4)	(80)	(7,560-640,000)	(42.5)
ECB-100-300	11.81	39.57	26.18	16.54	880	11,196	1,062,000	25,000-2,116,000	112.1
	(300)	(1,005)	(665)	(420)	(3.9)	(49.8)	(120)	(11,340-960,000)	(50.8)
ECB-100-400	15.75	50.20	32.87	20.47	880	12,912	1,416,000	33,330-2,822,000	130.4
	(400)	(1,275)	(835)	(520)	(3.9)	(57.4)	(160)	(15,120-1,280,000)	(59.1)
ECB-100-500	19.69	60.83	39.57	24.41	880	14,216	1,770,000	41,670-3,527,000	148.7
	(500)	(1,545)	(1,005)	(620)	(3.9)	(63.2)	(200)	(18,900-1,600,000)	(67.5)
ECB-100-600	23.62	71.46	46.26	28.35	880	15,237	2,124,000	50,000-4,233,000	167.0
	(600)	(1,815)	(1,175)	(720)	(3.9)	(67.8)	(240)	(22,680-1,920,000)	(75.8)

#### **Technical Data**

Maximum force: 105,000 lbs. (467 kN)

Impact velocity range: 1.6-15 ft/sec (0.5 to 4.6 m/s)

Minimum return force: 106 lbs. (0.5kN)

Operating temperature: 10° to 150°F (-12°C to 66°C)

(Consult factory for optional ranges).

Oil type: ATF

Note: An integral mechanical stop is built into the front of all units.

Note: Buttons are standard on all industrial crane bumper shock absorbers.

Safety cable is optional.

Custom environmental protection options of paint, plating, rod bellows, etc.

are available. Consult factory for your specific needs.

#### **Optional Larger Button**

(Optional larger button includes safety cable)

Diameter Z	ECB-63	ECB-100	ECB-160
inch	5.00	7.00	9.00
(mm)	(127)	(178)	(229)

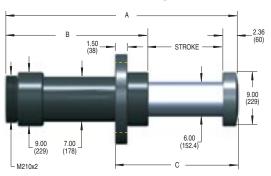


All crane bumper shock absorbers have special orifice designs and must be sized per application. Enertrols crane bumper shock absorbers are designed to AISE standards.

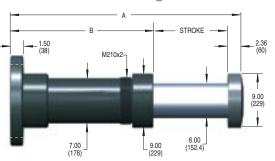


# **Industrial Crane Bumper Shocks ECB-160**

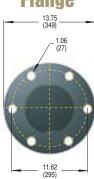
## **Front Flange**



#### **Rear Flange**



#### **Flange**



# **Dimensions** in inches (millimeters)

Model	Stroke	A	В	С	Rod Retui Ibs (I Fully Out		E <sub>3</sub> Energy per Cycle in Ibs (kNm)	We Effective Weight Range Ibs (kg)	Shipping Weight lbs (kg)
ECB-160-400	15.75	55.12	37.01	23.62	2,148	14,124	2,124,000	50,000-4,233,000	340.9
	(400)	(1,400)	(940)	(600)	(9.6)	(62.8)	(240)	(22,680-1,920,000)	(154.6)
ECB-160-600	23.62	78.74	52.76	31.50	2,148	14,135	3,186,000	75,000-6,349,000	414.4
	(600)	(2,000)	(1,340)	(800)	(9.6)	(62.9)	(360)	(34,020-2,880,000)	(188.0)
ECB-160-800	31.50	102.36	68.50	39.37	2,148	14,146	4,248,000	100,000-8,466,000	487.9
	(800)	(2,600)	(1,740)	(1,000)	(9.6)	(62.9)	(480)	(45,360-3,840,000)	(221.3)

# **Technical Data**

Maximum force: 157,000 lbs. (700 kN)

Impact velocity range: 1.6-15 ft/sec (0.5 to 4.6 m/s)

Minimum return force: 106 lbs. (0.5kN)

Operating temperature: 10° to 150°F (-12°C to 66°C)

(Consult factory for optional ranges).

Oil type: ATF

Note: An integral mechanical stop is built into the front of all units.

Note: Buttons are standard on all industrial crane bumper shock

absorbers. Safety cable is optional.

Custom environmental protection options of paint, plating, rod bellows, etc. are available. Consult factory for your specific needs.

# **Optional Larger Button**

(Optional larger button includes safety cable)

Diameter Z	ECB-63	ECB-100	ECB-160
inch	5.00	7.00	9.00
(mm)	(127)	(178)	(229)

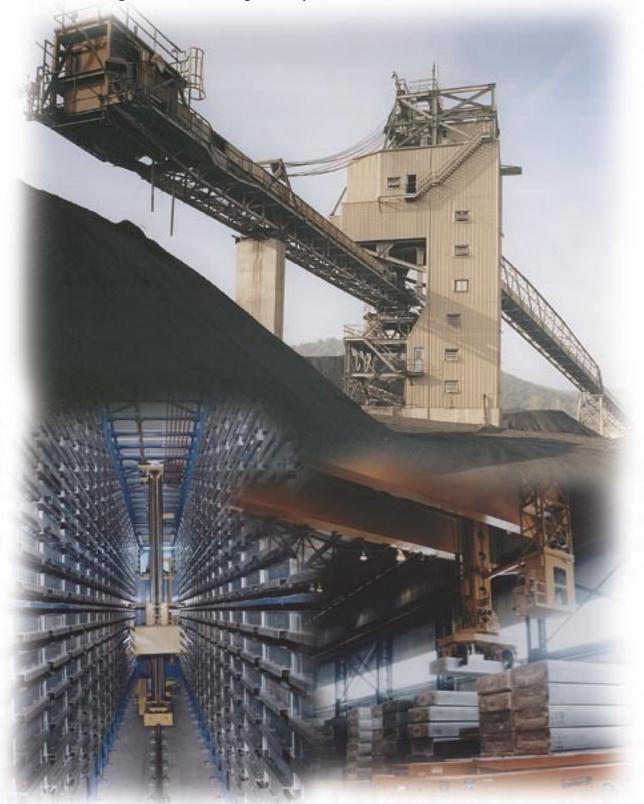


All crane bumper shock absorbers have special orifice designs and must be sized per application. Enertrols crane bumper shock absorbers are designed to AISE standards.





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# **Lifetime Warranty**

Enertrols ESCS and ECB products are guaranteed to be free of defects in materials and workmanship. Enertrols will repair or replace any of its products determined to have a defect in materials or workmanship at any time for the life of the product.



# Enertrols Other Models Industrial Hydraulic Shock Absorbers

Enertrols has a complete product line with over 100 standard shock absorber models with capacities from 25 to over 1½ million inch-pounds per cycle. Most models can be equipped with internal accumulators as self-contained units, or equipped with external accumulators and air/oil tanks for maximum heat capacity. They are available in both adjustable and non-adjustable types in all of the basic standard mounting styles.

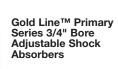
In addition, we offer industry a choice of primary or welded fixed-flange mounting models in most bore and stroke sizes. Special application models, such as our PROX SHOCK™ line

equipped with position-sensing electronic proximity switches, the QCM™ (Quick-Change Mount)
Models, Standard Long-Stroke

Models and designed-to-order specials are also available.

Gold Line™ Fixed-Flange Mounting Series 3/4" Bore Adjustable Shock Absorbers

Armor Line™ Non-Adjustable Miniature Self-Compensating Shock Absorber



# **Quality Assurance**



Every component produced for Enertrols products receives inspection coverage to assure conformance with all the requirements, specifications and drawings of our products. Both management and manufacturing, as well as all other personnel, are in complete agreement that the reliability requirements of our products preclude any compromise in the quality of any component part. Enertrols was awarded ISO 9001: 2000 Certification in 2002.

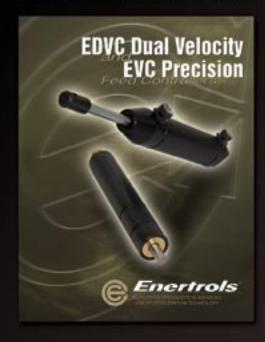
Enertrols engineering department controls all product drawings and specifications with a system that assures the latest information will be available to, and at the time and place of, inspection. Final inspection is performed on all manufactured parts and processes in accordance with applicable purchase orders, work orders, drawings and specifications.

A sampling plan that is in accordance with mil spec MIL-105-D is used by inspectors whenever feasible to assure the acceptance of quality parts only. All completed assemblies and shock absorbers are inspected for quality and performance prior to shipment. Approved units are then properly packaged to prevent damage during transit.

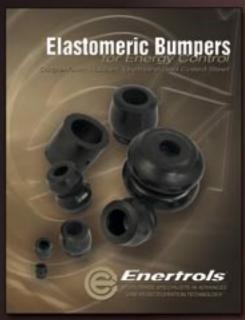
SILVERLINE™ SASL, Primary Mount Shock Absorber with Rear Flange



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